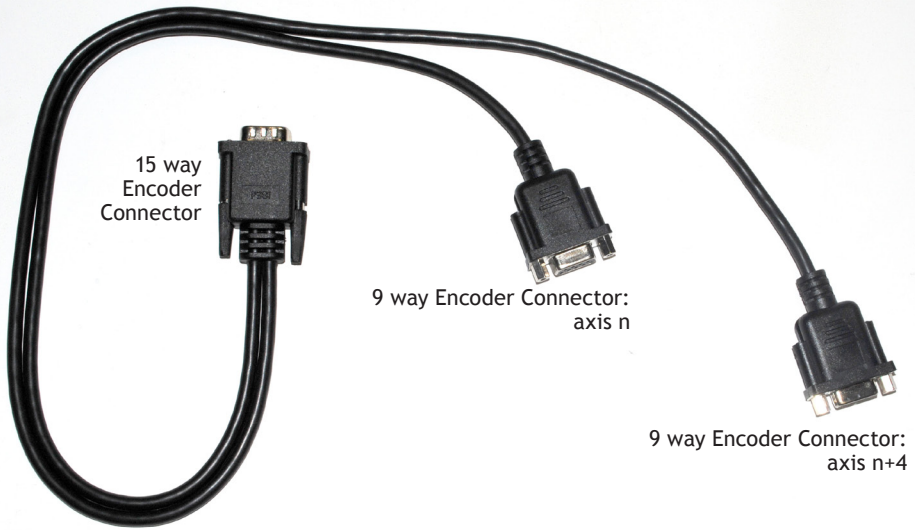


Quick Connection Guide

ACCESSORIES

MC464 FLEXAXIS SPLITTER CABLE



15 WAY ENCODER CONNECTOR

Pin	Incremental Encoder	Pulse + Direction	Absolute Encoder
1	Enc. A n	Step+ n	Clock+ n
2	Enc. /A n	Step- n	Clock- n
3	Enc. B n	Direction+ n	n/c
4	Enc. /B n	Direction- n	n/c
5	0V Enc	0V Enc	0V Enc
6	Enc. Z n	Enable+ n	Data+ n
7	Enc. /Z n	Enable- n	Data- n
8	5V	5V	5V
9	Enc A n+4	Step+ n4	Clock+ n+4
10	Enc /A n+4	Step- n4	Clock- n+4
11	Enc B n+4	Direction+ n+4	n/c
12	Enc /B n+4	Direction- n+4	n/c
13	Enc Z n+4	Enable+ n+4	Data+ n+4
14	Enc /Z n+4	Enable- n+4	Data- n+4
15	0V Enc	0V Enc	0V Enc

9 WAY ENCODER CONNECTORS

Pin	Function	Pulse & Direction	Absolute Encoder
1	Enc. A	Step+	Clock+
2	Enc. /A	Step-	Clock-
3	Enc. B	Direction+	n/c
4	Enc. /B	Direction-	n/c
5	0V Encoder	0V Stepper	0V Enc
6	Enc. Z	Enable+	Data+
7	Enc. /Z	Enable-	Data-
8	5V	5V	5V
9	n/c	n/c	n/c